

# 6712001

## 03-06 GMC

### SIERRA

ALL MODELS except c3



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## 03-06 GMC SIERRA X-Metal Series Grille 1 Pc. Black

### TOOLS REQUIRED:

1/8" Bit and Drill  
Flat/Phillips Screwdrivers  
Vise Grips  
Die Grinder/Jigsaw

### PARTS LIST:

(4) 1/2" L-Brackets  
(4) 6/32" Nylon Lock Nuts  
(4) 6/32 Flat Washers  
(1) X-Metal Series Grille

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### Step 1 Top Radiator Cover and Factory Grille Removal

Apply masking tape to the chrome and painted areas to prevent scratching. Remove the plastic radiator cover fasteners (Fig 1). Release the grille around the headlights; pull the lower ends of the grille forward to release the metal clips (Fig 2). Remove the 10mm bolt on top in the center. Now use a screwdriver to unfasten the metal retaining clips next to the headlights and signal lights, remove the grille.

### Step 2 X-Metal Grille Installation

Place the grille face up on a work-table. Apply masking taper to the face of the grille to prevent scratching. Cut the center bars along the top and bottom; make your cut at the base of the bars. It is important to leave the black plastic lip around the opening; the grille will rest on this area (Fig 3). Continue the cuts around the grille opening. File or sand your cuts smooth. Test fit the grille in place. Thread a Nylon lock nut onto each stud. Tighten the nuts until the grille is held in place. **BE SURE NOT OVER-TIGHTEN THE STUDS** (Over-tightening can cause the studs to break). Re-install the grille assembly back onto the vehicle. Slowly close the hood to check the clearance between the hood and grille; adjust the grille if needed.

