

# 20005

## 73-80 CHEVY

### TRUCK

#### BILLET INSERT



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## 73-80 Chevy and GMC Truck, Blazer, Suburban

### Tools Required:

Phillips screwdriver  
7/16" Wrench  
7/16" Socket & Ratchet  
Pliers  
Phillips Screw Driver

### Hardware / Parts Included:

1 Billet Grille Insert (17 bars)  
2 11" Angle Brackets  
8 1/4-20 x 3/4 Bolts  
8 1/4 Flat Washers  
8 1/4 Lock Washers  
8 1/4-20 Nuts

### Read and understand instructions before attempting installation

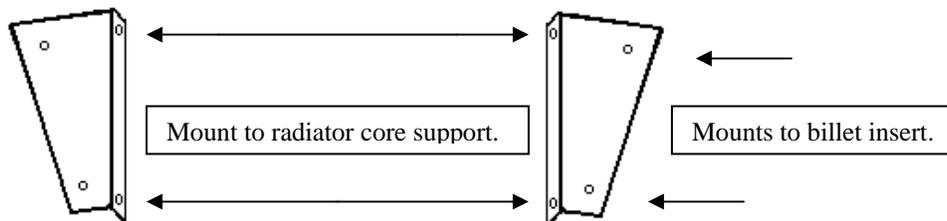
Installing the grille restricts the access to the hood release by hand.  
An external tool or modification to the release is required.

### Step 1.

Open the hood and remove the factory grille. Note one billet bar is short by 1/2" on each end; this is the bottom of the grille.

### Step 2.

Set the billet face down on a workspace. Note that the brackets have a 11 x 3/4" angle with two holes that will mount to the core support, point the edge inward with the smaller tapered end of each bracket on the bottom. Now mount the other side of the brackets to the inner edge of each mount welded to the billet insert using the bolts, washers and nuts.



### Step 3.

Now center the billet on the truck. Note the two factory holes in the core support that match the holes in the angle brackets (It may be necessary to slightly bend these brackets to allow the billet to fit correctly). Using the factory fasteners, bolt the brackets to the core support and tighten.

*Thank you for purchasing a T-Rex Billet Grille. 3/24/06*