



20030
88-93 CHEVY

Full Size BILLET INSERT

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88-93 Chevy Truck / 92-93 Suburban & Tahoe

Tools Required:

Die Grinder w/ Cut-Off Wheel
File and Sandpaper
Drill & 1/8" Drill Bit
7/16" Wrench
Rivet Gun
Flat Black Spray Paint

Hardware / Parts Included:

1 - Billet Grille Insert
8 - Rivets

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the factory grille shell from the vehicle. Apply masking tape to the chrome or painted area on the face of the grille to avoid scratching.

Step 2.

Cut the dark plastic bars out of the openings above and below the center cross bar. Make your cuts at the base of each bar (where the bars meet the lip around the opening). File or sand the cuts smooth. Paint the cuts with the black spray paint. Center the billet insert behind the grille. It may be necessary to cut a recess into the center cross bar where the vertical dowels contact the center cross bar. When finished, the billet should be flush to the face of the grille shell.

Step 3.

Re-install the insert. Hold in place and drill a 1/8" hole into the plastic grille aligned with the vertical dowels on the top of the upper insert. Repeat on the bottom of the lower insert. Rivet the insert in place. Re-install the grille assembly back on the vehicle. *Thank you for purchasing a T-Rex Billet Grille.*