

21171
07-13 GMC
YUKON



21171
07-13 GMC
YUKON

2007-13 GMC YUKON
BILLET GRILLE INSERT AND OVERLAY

Recommended Tools:

Phillips & Slotted Screwdriver
7mm, 8mm, 10mm Socket
Drill & 3/16" Drill Bit
Die Grinder and (or) Jigsaw
Masking Tape

Parts List / Hardware:

1 Billet Grille
4 3/4" Metal Screws
4 #8 U-Nuts
4 Retainer Clips
2 3/4" J Hooks
2 1.5" J- Hooks
4 1 1/4" Metal Screws

Read and understand instructions before attempting installation

Step 1

Will not fit Denali models (OE Yukon model grille assembly required for installation on Denali models). Test fit the grille over the factory grille. Use a slotted screwdriver to remove the fasteners holding the plastic radiator cover. Remove the six 10mm and two 7mm bolts along the top of the grille. Remove the two 10mm bolts along the bottom (one in each corner). Place a block of wood or something similar between the top of the grille and the metal core support. This will allow access to the back of the grille. Use a slotted screwdriver to unclip the molded clips behind the grille. Remove the grille from the bumper cover.



Step 2

(If using as a cut out)

Use a die grinder or jigsaw to cut the inner bars (1); the top bar must be left to install the new grille. Test fit the grille in place; use a die grinder to trim any additional material if needed. File the cuts smooth. Test fit the insert into the opening; the mounting tabs align to the plastic on top and bottom of the factory grille. Mark these holes to the plastic; drill a 3/16" hole into the plastic. Use the 3/4" metal screws and retainer clips on each grille mount (2).



(If using as an Overlay)

Place the grille into grille center and hold into place. From the front side of grille; place a 1 ¼" screw through the mounting tabs. Using the 3/4" top mounting brackets; place a U nut over the flat side of bracket with the hole in it. Place screw into U-Nut and J hook over the factory grille center. Repeat on other side. On bottom mounts repeat this process but use the 1.5" J hooks.

Step 3

Re-install the factory grille onto the bumper cover. Secure the lower mounting bolts. Center the insert in place. Secure the factory grille using the plastic fasteners. Align the grille assembly into the core support and fasten the bolts. Re-install the radiator cover. ***Thank you for purchasing a T-Rex Billet Grille. 8/6/07***

