

31171
07-13 GMC
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BILLET OVERLAY

Recommended Tools:

Phillips Screwdriver
Slotted Screwdriver
7mm, 8mm, 10mm Socket

Parts List / Hardware:

1 Billet Insert
8 #8 X 1 ¼" Screws (#6 Head)
8 #8 U-Nuts
8 ¾" J Hooks

Read and understand instructions before attempting installation

Step 1

Test fit the grille over the factory grille. Use a slotted screwdriver to remove the fasteners holding the plastic radiator cover. Remove the six 10mm and two 7mm bolts along the top of the grille. Pull the grille assembly forward and remove the GMC logo.

Step 2

Place a block of wood or something similar between the top of the grille and the metal core support. This will allow access to the back of the grille. Slide the u-nuts onto the J hooks. Insert the machine screws into the tabs on the grille. Thread the J hooks onto the screws. Center the billet over the factory grille. Wrap the J hooks around the plastic bars and tighten the screws.

Step 3

Align the grille assembly into the core support and fasten the bolts. Re-install the radiator cover.

Thank you for purchasing a T-Rex Billet Grille. 8/25/06