

54170
07-13 GMC
YUKON



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STAINLESS GRILLE W/ ROUND HOLES

Recommended Tools:

Phillips & Slotted Screwdriver
7mm, 8mm, 10mm Socket
Drill & 1/4" Drill Bit
Die Grinder and (or) Jigsaw
Masking Tape

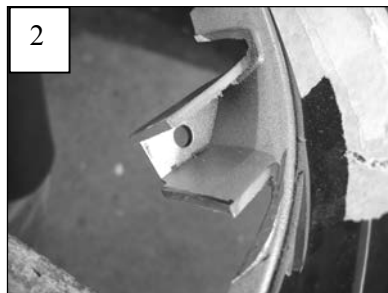
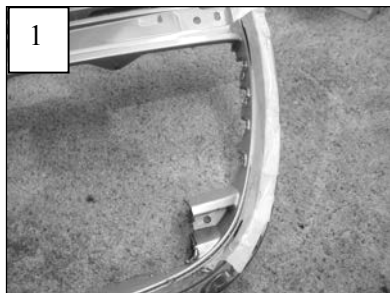
Parts List / Hardware:

1 Stainless Grille
6 #8 Screws
6 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1

Test fit the grille over the factory grille. Use a slotted screwdriver to remove the fasteners holding the plastic radiator cover. Remove the six 10mm and two 7mm bolts along the top of the grille. Remove the two 10mm bolts along the bottom (one in each corner). Place a block of wood or something similar between the top of the grille and the metal core support. This will allow access to the back of the grille. Use a slotted screwdriver to unclip the molded clips behind the grille. Remove the grille from the bumper cover.



Step 2

Use a die grinder or jigsaw to cut the inner bars (1); the top bar must be left to install the new grille. Cut a square around the lower mounts (2). Test fit the grille in place; use a die grinder to trim any additional material if needed. File the cuts smooth.



Test fit the insert into the opening; the mounting tabs align to the plastic on top and bottom of the factory grille. Mark these holes to the plastic; drill a 1/4" hole into the plastic.

Step 3

Re-install the factory grille onto the bumper cover. Secure the lower mounting bolts. Center the insert in place. Secure the factory grille using the screws/nut plates supplied. Align the grille assembly into the core support and fasten the bolts. Re-install the radiator cover.

Thank you for purchasing a T-Rex Billet Grille. 11/30/06

**Shown with optional Polished Billet GMC Logo
(Part number 19200 sold separately)**