

54172 07-13 GMC YUKON

07-13 GMC YUKON Upper Class Grille w/ Logo Openipe

TOOLS REQUIRED:

8mm Socket and Ratchet 1/8" Drill Bit & Drill Motor **Phillips Screwdriver**

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PARTS LIST (3) #8 3/4" Phillips Screws (3) Flat Nuts (3) 6/32" Nylon Lock Nuts (3) "L" Brackets 1/2x5/8 (1) Upper Class Grille





Step 1

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. The installation can be done with the grille shell on the vehicle. Take the mesh grille and insert it into the grille shell opening. The threaded studs on the back of the mesh grille will extend through the openings in the black plastic in the grille shell opening.

<u>Step</u> 2

There are 3 threaded studs on the bottom part of the mesh grille. On the 2 outer studs place a "L" bracket over the stud with the arm part of the bracket latching onto inside of the grille shell. (Fig 1) On the center stud place the "L" bracket facing the opposite direction as the outer 2 brackets. (Fig 2)

Step 3

On the top part of the grille are 3 tabs. Make sure the tabs fit flush on the top part of the grille shell. Drill a hole through the tab hole and through the plastic of the grille shell. (Fig 3) Next place a #8 3/4" Phillips screw through the tab and the hole that was drilled through the plastic. (Fig 4) On the backside of the plastic use a nut plate the secure the screw. (Fig 5) Repeat this on all 3 tabs. Installation complete.





Fig 2



Thank you for purchasing a T-Rex Grille. 12/10/08