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**07-10 GMC YUKON  
YUKON XL**



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## **07-10 GMC YUKON / YUKON XL** **X-Metal Series Main Grille**

### **TOOLS REQUIRED:**

Flat / Slotted Screwdriver  
Socket & Ratchet Set  
Drill/Drill Bit Set  
Die Grinder/Jigsaw  
Masking Tape

### **PARTS LIST:**

(1) X-Metal Grille  
(6) Plastic Push In Fasteners

**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### **Step 1**

Will not fit Denali models (OE Yukon model grille assembly required for installation on Denali models). Test fit the grille over the factory grille. Use a slotted screwdriver to remove the fasteners holding the plastic radiator cover. Remove the six 10mm and two 7mm bolts along the top of the grille. Remove the two 10mm bolts along the bottom (one in each corner). Place a block of wood or something similar between the top of the grille and the metal core support. This will allow access to the back of the grille. Use a slotted screwdriver to unclip the molded clips behind the grille. Remove the grille from the bumper cover.

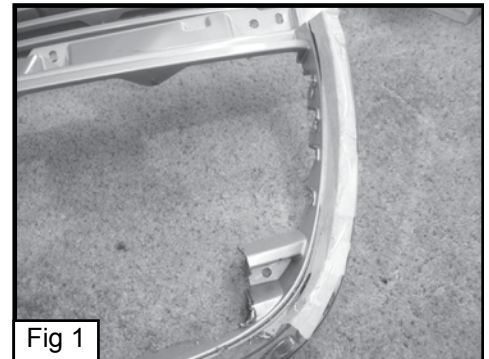


Fig 1

### **Step 2**

Use a die grinder or jigsaw to cut the inner bars (Fig 1); the top bar must be left to install the new grille. Cut a square around the lower mounts (Fig 2). Test fit the grille in place; use a die grinder to trim any additional material if needed. File the cuts smooth. Test fit the insert into the opening; the mounting tabs align to the plastic on top and bottom of the factory grille. Mark these holes to the plastic; drill a 1/4" hole into the plastic.

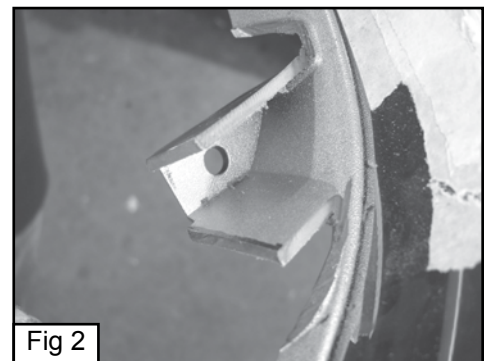


Fig 2

### **Step 3**

Re-install the factory grille onto the bumper cover. Secure the lower mounting bolts. Center the insert in place. Secure the factory grille using the plastic fasteners supplied. Align the grille assembly into the core support and fasten the bolts. Re-install the radiator cover.

