

20175

99-02 GMC

SIERRA

BILLET INSERT



20175

99-02 GMC

SIERRA

BILLET INSERT

99-02 GMC Sierra & 00-06 Yukon / Yukon XL
01-06 GMC Denali / 02-06 GMC Sierra C3

Tools Required:

Phillip Screw Driver
Rivet Gun
Die Grinder w/Cut-Off Discs

Drill
1/8 & 1/4" Drill Bits
Files / Sand Paper

Parts List:

1 Billet Insert (20 Bars)
4 1/8" Rivets

Read and understand instructions before attempting installation

Step 1

Unscrew and pull out the plastic fasteners on top of the grille. Pull outward on the ends of the grille to release the clips on both sides. Remove the grille shell from the truck. Tape the face of the grille with masking tape to prevent scratching. Place the grille face down on a workbench. Cut the center bars out of the opening in the grille. Make your cut close to the inside edge where the chrome meets the black plastic. On Denali vehicles, cut or grind the plastic welds so the chrome center can be removed. File or sand any rough edges so there is a smooth contour around the opening.

Step 2

Four 1/4" holes will need to be drilled into the top of the grille opening to secure the billet insert. Four vertical dowels extend 1/2" on top of the insert. Place the grille shell on its back and slant the top of the insert in the opening as if it were going to be installed. Align the rear edge of the top billet bar as close to the black ring as possible. The two center studs should be touching the chrome. **Make sure the billet insert is centered and straight.** Drill a 1/4" hole where each dowel contacts the opening. Insert the center dowels so the outer dowels contact the chrome. Now drill a 1/4" hole aligned with the outer dowels.

Step 3

Place the insert in the opening and make sure it is centered (It may be necessary to slightly enlarge the holes if you are having difficulty inserting all the dowels at once). Again, make sure the billet is centered and carefully drill a 1/8" hole through the plastic and into the two center dowels on the bottom. Rivet the billet insert at those two dowels. Now drill a 1/8" hole at the two outer dowels. Use the remaining rivets to secure the insert at the outer dowels. Re-install the grille assembly back onto the vehicle.

Thank you for purchasing a T-Rex billet grille. 5/31/05