

T-REX

Billet Grilles

21175

99-02 GMC

SIERRA

BILLET OVERLAY

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99-02 GMC Sierra & 00-06 Yukon / Yukon XL
01-06 GMC Denali / 02-06 GMC Sierra C3

Tools Required:

Phillip Screw Driver
5/16" Socket/Wrench, or just Pliers

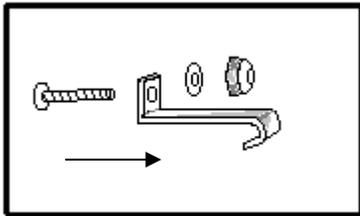
Parts List:

1 Billet Insert (20 bars)
4 6-32 x 1.5 Machine Screws
4 6-32 Nylon Lock Nuts
4 #6 Flat Washers
4 1.5 "J" Hook Brackets

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the black plastic top cover. The grille shell may be removed from vehicle for easier installation of billet but is not required. ****On part number 21176, remove the GMC logo from the grille shell. It is held in place by four tabs molded to the logo. Break or pry the clips loose.**



Step2

Set the billet over the factory grille opening. Insert the long machine screws (from the front) through the tabs welded to the insert. From the back place a "J" bracket, washer and hand thread a Nylon Lock nut. Use the Phillips screwdriver and 5/16" wrench to tighten the hardware. Do not over-tighten; Tighten the insert so it fits snug and even across the shell.

Step3

Re-install the complete grille assembly back on the vehicle if needed. Re-install the black plastic top cover. **Thank you for purchasing your T-Rex billet grille. 4/26/06**