





<u>BILLET INSERT</u>

Tools Required: Phillip Screw Driver Slotted Screw Driver 5/16 Wrench or Pliers

10mm Socket

Hardware / Parts List:

- 1 Billet Insert (18 bars)
- 8 6-32 X 1 Machine Screws
- 8 6-32 Nylon Lock Nuts
- 8 #6 Flat Washers

Read and understand instructions before attempting installation



<u>Step 1</u>

Open the hood and remove the 12 plastic fasteners securing the radiator cover; these fasteners also retain the bumper cover on top. Remove the bolts securing the splash shield to the bumper cover (located along the bottom). One last fastener retains the bumper in each corner. Access these from underneath and remove.



<u>Step 2</u>

The bumper cover has holes that clip into metal tabs on each end and under the headlights. The clips under the headlight are shown in the lower picture. Make note of the bumper cover and radiator cover. Unclip and remove the bumper assembly.

<u>Step 3</u>

Remove the screws holding the grille in place. Center the billet into the opening and align the mounting tabs. Insert a screw from the front and attach a washer and nylon lock nut. Do not over-tighten the hardware.

Step 4

If the bumper inserts are to be installed, install them at this time. Now re-install the bumper cover onto the vehicle. Be sure to re-install the top cover correctly at the air intake. Re-fasten the factory hardware. *Thank you for purchasing your T-Rex billet grille.* T-Rex Truck Products Inc. 7/25/05