

# **T-REX**

## **Billet Grilles**

25810

**2008 INFINITI  
G-37 SPORT**

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### **BILLET BUMPER GRILLE**

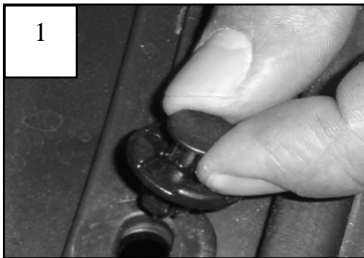
#### **Tools Required:**

Phillip / Slotted Screwdrivers  
8mm, 10mm Socket  
1/8" Drill bit

#### **Hardware / Parts List:**

1	Billet Bumper Grille	2	1 1/2" Machine Screws
2	2" Flange Bracket	2	U Nuts

### **Read and understand instructions before attempting installation**



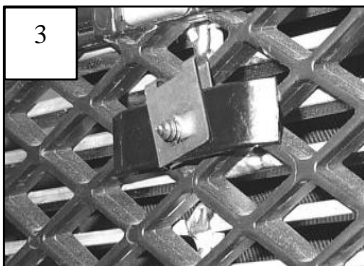
#### **Step 1**

Remove seven plastic fasteners along the top front side of the grille; use a small screwdriver to pull the center from each fastener (1). Remove twelve 10mm bolts securing the radiator cover. Two of these are located on each side of the vehicle under the hood seal in the corner (2). Remove the bracket on each side. Un pop the bumper cover from the fender.



Remove two 10mm bolts securing the coolant overflow tank; slide it back for clearance (3). Next, push the radiator cover back; depress the clips securing a wiring harness to the cover, unclip the hood latch cord and remove cover.

Remove five 10mm nuts behind the grille. Depress the molded clips retaining the grille and remove from the front.



#### **Step 2**

Remove the lower motor access panels to access the back of the grille. Center the insert into the opening. Place the U nut onto the provided flange bracket. From the front side of the grille; place the machine screw through the grille, into the factory grille and into the U nut and flange bracket (3). Making sure that the grille is centered, tighten down the hardware.

#### **Step 3**

Re-install the wiring harness and radiator cover. Secure the coolant overflow tank. ***Thank you for purchasing your T-Rex grille. 12/17/07***