



**25797**03-07 INFINITI
<u>G-35 COUPE</u>

# **BUMPER INSERT – 2 PC**

#### WILL NOT FIT MODELS WITH SPORT PACKAGE – USE P/N 25794

#### **Tools Required:**

Phillip Screw Driver 5/16 Wench

#### **Hardware / Parts Included:**

- 2 Billet Insert (7 Bars Each)
- 4 6-32 x 1" Machine Screws
- 4 6-32 Nylon Lock Nuts
- 4 2" Flange Brackets

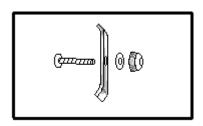
### Read and understand instructions before attempting installation

#### Step 1

Remove the retaining bolts below the front bumper holding the engine splash shield in place. This will allow access to the rear of the bumper openings.

### Step 2

Center the billets over the openings. They will fit only one way. Remove the inserts. Note the tabs welded to the rear of the inserts. Take one billet and insert a screw into each tab from the front. Re-center the billet over the mesh in the bumper opening. From the rear of the bumper, thread both nylon lock nuts onto the screws. Snug the hardware up; Do not overt tighten.



# Step 3

Repeat the process on the other bumper insert. If needed, loosen the hardware and adjust the inserts. Re-install the hardware retaining the engine splash shield in place.

Thank you for purchasing a T-Rex Billet Grille. 6/30/06