

# **25809**

**07-08 INFINITI  
G-35 SEDAN**



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## **BUMPER INSERT – 3 PC**

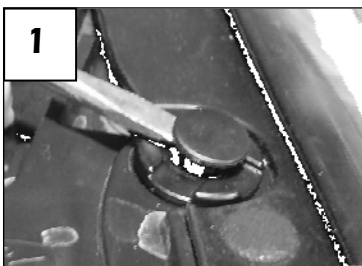
### **Tools Required:**

Phillip / Slotted Screwdrivers  
10mm Socket  
Drill / 1/8 Bit

### **Hardware / Parts List:**

1	Bumper Insert (Center)	2	1 ¼ J Hook Brackets
2	Bumper Insert (Right & Left)	4	#8 Flat Nuts
6	#8 x 1 ¼ Screws (#6 Head)	2	#8 U-Nuts

## **Read and understand instructions before attempting installation**

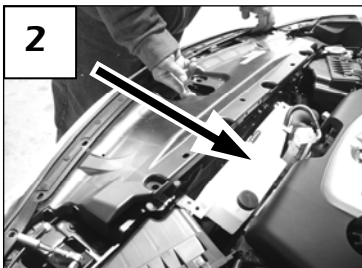


### **Step 1**

Test fit the three grilles into the bumper; identify the correct locations.

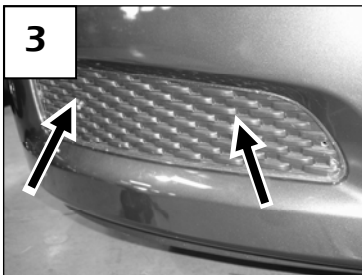
The grille must be removed to install bumper inserts.

Remove six plastic fasteners along the top of the grille; use a small screwdriver to pull the center from each fastener (1). Remove five 10mm bolts securing the radiator cover.



Remove two 10mm bolts securing the coolant overflow tank; slide it back for clearance (2). Next, push the radiator cover back; depress the clips securing a wiring harness to the cover, remove (2).

Remove five 10mm bolts behind the grille. Depress the molded clips retaining the grille and remove.



### **Step 2**

Place a side grille into the correct bumper opening. Mark the grille mounting tabs to the factory insert. Drill a 1/8" hole aligned with each mark (3). Center the grille; insert a screw into each tab. From behind the bumper, secure a #8 flat nut. Tighten hardware and repeat on other side.

Slide the u-nuts onto the J hook brackets. Insert screws into tabs the on center grille. Center the grille into the bumper. Attach the J hooks to the screws; wrap the hook around bumper crossbars. Tighten the hardware until the grille is held in place.

### **Step 3**

Re-install the upper grille, wiring harness and radiator cover. Secure the coolant overflow tank.

***Thank you for purchasing your T-Rex billet grille. 2/21/07***