

T-REX

Billet Grilles

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**07-08 INFINITI
G-35 SEDAN**

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UPPER CLASS SERIES MESH BUMPER – 3 PC

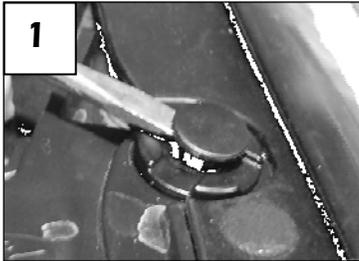
Tools Required:

Phillip / Slotted Screwdrivers 10mm Socket
Drill / 1/4" Drill Bit 5/16 Socket

Hardware / Parts List:

1	Mesh Bumper (Center)	3	½ x ½ L Brackets
2	Mesh Bumper (Right & Left)	5	#10 Flat Washers
5	6-32 Nylon Lock Nuts		

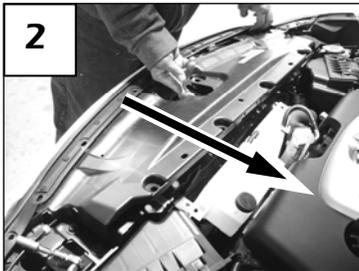
Read and understand instructions before attempting installation



Step 1

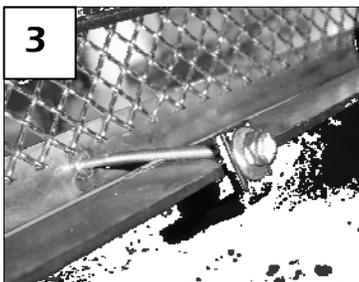
The upper grille must be removed to install the bumper grilles.

Identify the correct locations for the three grilles. Remove six plastic fasteners along the top of the grille; use a small screwdriver to pull the center from each fastener (1). Remove five 10mm bolts securing the radiator cover.



Remove two 10mm bolts securing the coolant overflow tank; slide it back for clearance (2). Next, push the radiator cover back; depress the clips securing a wiring harness to the cover, remove (2).

Remove five 10mm nuts behind the grille. Depress the molded clips retaining the grille and remove from the front.



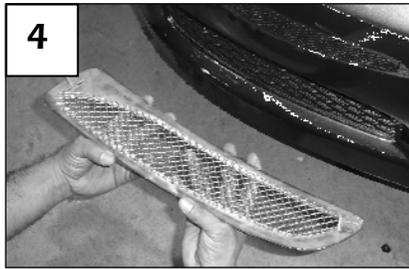
Step 2

Place the center grille into the bumper opening. Install the L brackets, washers and nuts to secure the grille; wrap the L bracket around the plastic lip in the opening (3). Tighten the hardware until the grille is held securely in place.

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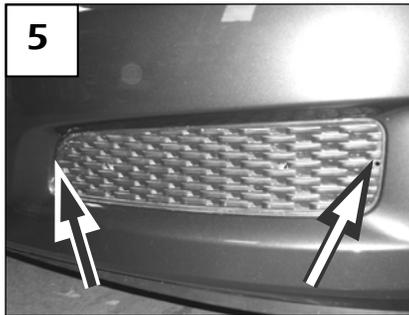


Step 3

Test fit one of the end grilles over the factory bumper insert (4). An angled tab installs on the out edge; a threaded stud installs towards the center.

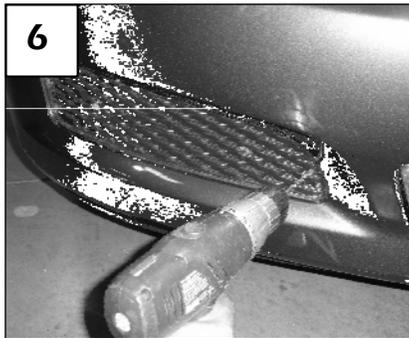
Two holes are required in the factory inserts to install these grilles (5); one for the tab and one for the stud.

Drill a 1/4" hole for the angled tab first. Slide the angled tab into the hole; rotate the grille so the threaded stud contacts the factory insert. Mark the location for the hole; remove the grille. Drill a 1/4" hole for the stud (6).



Install the angled tab on the end (7); then rotated the threaded stud into the mounting hole. Secure a washer and nut from the rear.

Repeat installation process on the other grille.



Step 4

Re-install the wiring harness and radiator cover. Secure the coolant overflow tank. ***Thank you for purchasing your T-Rex billet grille.***
2/29/07

