

# **20722**

**08-10 INFINITI  
M SERIES**



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## **BILLET INSERT**

### **Tools Required:**

Phillip/ Slotted Screwdriver  
Needle Nose Pliers

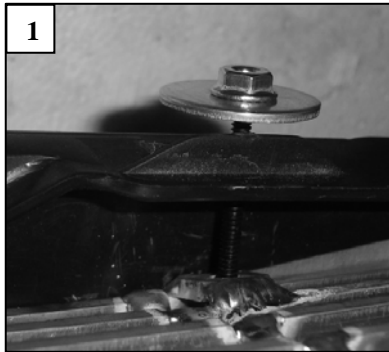
### **Hardware / Parts List:**

1 Billet Insert  
4 6-32 Nylon Lock Nuts  
4 6-32 X 1.5 Machine Screws  
4 1/8" Fender Washers

## **Read and understand instructions before attempting installation**

### **Step 1**

Remove the factory grille shell; use a small screwdriver to pull the center from four fasteners along the top. The fasteners will be re-used; do not discard. Lightly pull the top of the grille assembly forward. Use a screwdriver to depress two clips (one in each corner; top). Depress the molded clips along the bottom. Use a slotted screwdriver to pry two remaining detents (one in each corner; bottom). The grille can now be removed. If installing a bumper billet, install the bumper billet and then go to **Step 2** below.

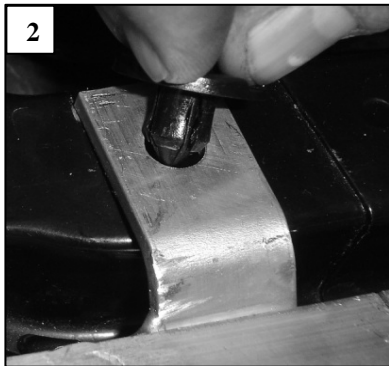


### **Step 2**

Center the billet insert into the opening. While holding the grille into place; place a machine screw through the grille bracket and factory grille backing. From the backside of the grille; place a washer and nylon lock nut on each screw (1). Repeat this on the remaining lower screws.

### **Step 3**

The upper mounting tabs align to the factory mounting holes. It may be necessary to slightly bend the brackets so they align properly. Use the factory fasteners to secure the billet on top (2).



Tighten all the hardware. Carefully check the hood clearance to the billet grille. Re-move the billet and adjust the brackets if needed.

*Thank you for purchasing your T-Rex billet grille. 5/2/08*