

55712 **07-10 LINCOLN** **NAVIGATOR**



55712 **07-10 LINCOLN** **NAVIGATOR**

UPPER CLASS SERIES BUMPER

Recommended Tools:

5/16" Wrench or Nut Driver
Phillips / Slotted Screwdrivers
T30 Torx Bit
Razor Knife
File
Masking Tape
Jig-Saw or Die Grinder W/Cutting Disc

7mm Socket
10mm Socket
Marker
Drill
1/8" Drill Bit

Parts List / Hardware:

2 Bumper Inserts (Right & Left)
6 Plastic Retainers
8 6-32 Nylon Lock Nuts
4 #10 Washers
4 #6x 1/2" Machine Screws
1 Bumper Center Cap
1 Center Bracket
2 #10 Fender Washers

Read and understand instructions before attempting installation

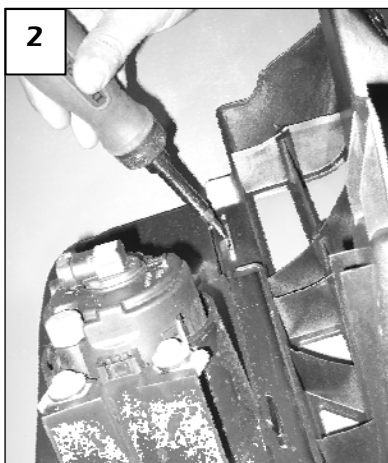


Step 1

Test fit the mesh inserts over the bumper. Open the hood. Remove the radiator cover; use a screwdriver to unscrew the fasteners; then pull them out (1). Use a T30 Torx bit to remove the four screws securing the grille support to the body. Two plastic fasteners secure a rubber splash shield to the grille support (one on each end of the grille support); use a razor knife to remove the plastic fasteners.

Step 2

From below the bumper; unplug the fog lights from the harness. In each wheel well; remove two 7mm bolts securing the bumper cover to splash shields (just below the fender line). Now remove two 10mm bolts securing the bumper cover corner to the fender; these bolts point straight up). Repeat on the opposite side.



Step 3

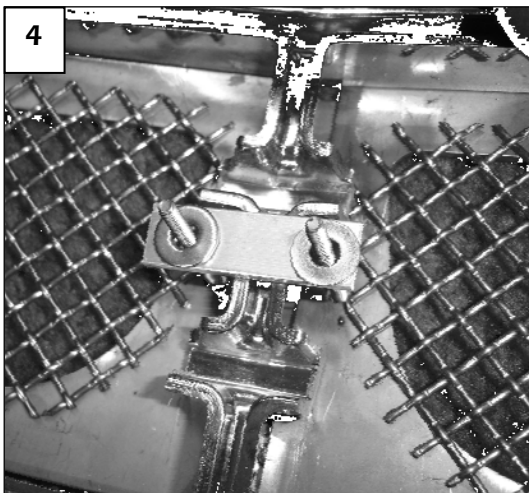
Pull the bumper assembly forward. Behind the bumper is a plastic bumper reinforcement with two alignment pins; pop the alignment pins from the frame (behind the bumper). Place the bumper cover assembly face down. The bumper reinforcement is held to the bumper cover by six plastic rivet-fasteners and molded clips that secure to the bumper cover. Use a razor knife to cut and remove the rivet fasteners. Use a screwdriver to depress the molded clips. Between the cover and reinforcement is a thin plastic alignment cap; do not remove it from the bumper cover. Now remove the plastic fog light assemblies and chrome bumper insert (do not un-bolt the fog lights). Use a screwdriver to depress the clips holding the fog light assemblies and chrome bumper inserts to the bumper (2).

55712



Step 4

Most of the center crossbars in the factory chrome insert must be removed (3). The bars on each end (next to the fog light rings) will be left in tact. The center vertical bar is also left in tact for added strength. Apply masking tape to the center vertical bar and outer border around the factory insert. Make your cuts approximately 1/2" inside the outer perimeter of each opening. Use a file to remove any major burs from each cut. Re-install the factory chrome insert into the bumper.



Step 5

Test fit one of the grilles in place. Center the grille into one side of the bumper. With the grille centered and flush; secure the brackets in place using vice grips. Use a drill and drill a pilot hole through the bracket and plastic. Using the screws and nylon lock nuts; secure the grille in place. Repeat on the opposite side.

Step 6

Because the grille is two pieces, we provide a bumper center cap. Secure the center mounting holes with the center cap. From the back, install the center bracket, nuts and washers (4). Test fit the fog light assemblies to the bumper; it is necessary to drill a 1/8" hole through the plastic fog light assembly. This

will allow the mounting of the end studs. Mark the location and drill a 1/8" hole. Re-install the fog light assemblies. Use the remaining nuts and fender washers to secure each outside stud.



Step 7

Re-install the grille assembly, bumper cover and radiator cover back onto the vehicle. Use the provided plastic retainers to replace the fasteners cut to remove the factory grille and bumper.

Thank you for purchasing your T-Rex billet grille. 2/1/07