

# **T-REX**

## **Billet Grilles**

**55695**

**03-04 LINCOLN**  
**NAVIGATOR**

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### **2003-2004 LINCOLN NAVIGATOR** **UPPER CLASS SERIES MESH BUMPER**

#### **Tools Required:**

Phillips Screwdriver  
Slotted Screwdriver  
5/16" Nut Driver / Socket Set  
Wire Cutters or Knife  
Marker

#### **Hardware:**

1	Mesh Bumper	3	#8 x 34" Self Drill Screws
5	6-32 Nylon Lock Nuts	3	#8 Flat Nuts
5	#6 Flat Washers	3	Slotted T Brackets
5	1/2" x 1/2" L Brackets	3	Plastic Fasteners

### **Read and understand instructions before attempting installation**

#### **Step 1**

Remove the license plate assembly from the vehicle. The three plastic fasteners securing the air shroud behind the bumper must be removed to gain access to the bumper. Use wire cutters or a sharp knife to remove or cut these fasteners. Remove the four plastic fasteners securing the factory bumper insert in place.



#### **Step 2**

Center the grille into the opening. Three studs are welded to the bottom of the grille. Use a marker to layout the mounting points for the slotted T brackets. The grille will rest against these brackets and keep the grille from sliding back. Remove the grille and use the #8 screws and flat nuts to secure the brackets (picture).

#### **Step 3**

Re-center the grille in place. Slide the L brackets on the mounting studs. Secure the brackets with the flat washers and nylon lock nuts. Do not over-tighten the

hardware. Install the plastic fasteners to secure the air shroud. Re-install the license plate assembly back onto the vehicle. *Thank you for purchasing your T-Rex billet grille.* T-Rex Truck Products Inc.  
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