

# 20630

86-93 MAZDA  
PHANTOM  
BILLET INSERT



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**Tools Required:**

Rivet Gun  
Drill  
1/8" Drill Bit  
Die Grinder W/Cut-Off Wheel  
File or Sandpaper

**Part List:**

1 - Billet Insert (13 Bars)  
12- 1/8" Rivets

**Read and understand instructions before attempting installation**

**Step 1**

Open the hood and remove the factory grille.

**Step 2**

It is very important you cut the grille shell as outlined. The diagram below illustrates how the factory grille shell will look when finished. Measure 1" from the corner light toward the center of the grille shell. Mark a vertical straight line. Now measure a straight line across the front of the shell 1 1/2" down from the top edge and up from the bottom edge. Cut the center out of the shell (we recommend taping the face of the grille shell with masking tape to protect from scratching it). File the edge smooth so there are no rough edges.



**Step 3**

Place the insert in the opening. Drill a 1/8" hole at the mounting tabs on each end. Rivet the billet in place.

**Step 4**

The installation is now complete. *Thank you for purchasing a T-Rex Billet Grille.*