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04-12 NISSAN
TITAN/ARMADA
2008 TITAN
1 PC REPLACEMENT

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04-12 NISSAN TITAN / ARMADA – 2008 TITAN
1 PC BILLET GRILLE

Tools Required:

Phillip Screw Driver
7/16" Wrench

Hardware / Parts Included:

1	Billet Insert (22 Bars)	2	6-32 x 1 Machine Screw
6	¼-20 x ¾ Bolts	2	6-32 Nylon Lock Nuts & Washers
6	¼-20 Nuts	2	2" Angle C Brackets
6	¼ Flat & Lock Washers	2	4.5" L Extension Brackets

Read and understand instructions before attempting installation



Step 1

This billet insert replaces the factory grille shell. Remove the factory grille shell. Use a small slotted screwdriver to remove the plastic clips that secure the shell in place. Once the grille is removed, test fit the billet into the opening. Attach the two C brackets aligned with upper factory mounting holes in the core support; use the ¼-20 bolts, nuts and washers (shown left). It may be necessary to slightly bend the brackets by hand so they align correctly.

- If the vehicle is equipped with a chrome bumper**, the lower mounting tabs will align with two holes on top of the bumper. Use two bolts, washers and nuts to secure the lower mounts mounting tabs. The remaining L brackets are not needed. Install a u-nut on the upper C bracket. Now attach the upper mounting tabs using the 6-32 screws, nuts and washers.
- If the vehicle is equipped with a painted bumper**, attach the longer end of the 4" extension brackets to the lower mounting tabs. The short 1" ends of the brackets align with factory holes in the core support. Use the remaining hardware to secure the extension brackets to the core support. Install a u-nut on the upper C bracket. Now attach the upper mounting tabs using the 6-32 screws, nuts and washers.



Step 2

Tighten all of the hardware. Slowly close the hood and check the clearance between the hood and billet insert. If the clearance is too tight, loosen the hardware and adjust the mounting brackets. Re-center the billet and tighten the hardware. ***Thank you for purchasing a T-Rex Billet Grille. 1/20/06***