

6319011
2014 Polaris
RZR XP1000



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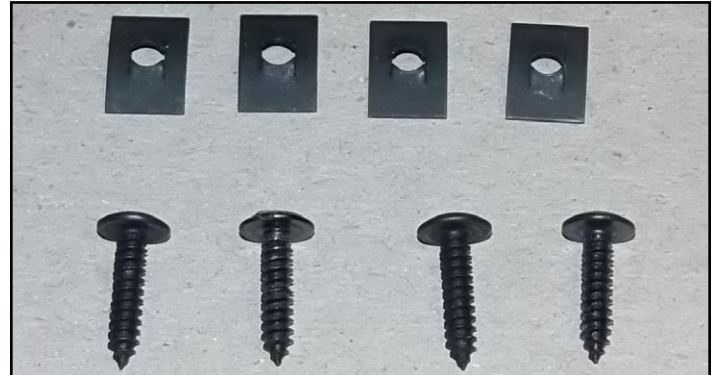
2014 Polaris RZR XP1000 **Torch Series Upper Mesh Grille**

TOOLS REQUIRED:

Phillips Head Screwdriver
Power Drill
9/16" Drill Bit

PARTS LIST

(1) Torch Series Upper Grille
(4) #8 Screws
(4) #8 Flat Nuts



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Begin by removing factory grille assembly from vehicle. Refer to vehicles owner manual for proper front grille disassembly. Carefully place the grille face up on a soft surface. Remove the center grille by depressing the two upper tabs while pulling the grille out. (Fig 1)



Fig 1

Step 2

Position the Torch Series Grille into the center of the factory grille shell, flip the entire assembly facedown exposing the back of the grille. Align the four pre-drilled outer tabs along the inside factory grille shell. Using your power drill, carefully drill a 9/16" hole into the factory grille assembly. (Fig 2)



Fig 2

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Step 3

Align the grille tabs with the inner factory grille opening. Using your phillips screwdriver secure the X-Metal grille to the factory grille shell with supplied #8 screws and #8 Flat Nuts. (Fig 3)



Fig 3

Step 4

Reinstall factory grille assembly in reverse order of assembly. Wire LED Light Bar via our T-Rex optional wiring harness kit (part# 639HAR1) or custom wiring harness. T-Rex recommends Torch Grilles be wired with our optional wiring harness kit (part#639HAR1). Light bars are installed flush with the grille from the factory. This may or may not be ideal for each light depending on the configuration of your vehicle and its options and or modifications. To adjust the angle of your Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over tighten the mounting hardware or scratch the finish of the grille). It is best to adjust the angle with the vehicle on level ground with lights facing a wall, garage door or other solid barrier. We recommend checking from a distance of 25'. Your installation is now completed. (Fig 4)



Fig 4