



2014 Toyota 4 Runner Billet Grille 2pc Overlay

TOOLS REQUIRED:

Phillips Head Screwdriver

PARTS LIST

(8) #10-24 Machine Screws
(8) #10 Stainless Steel Nylock Nuts
(8) #10 x 3/8" Aluminum Spacer
(8) 1x3/16 Fender Washer

NOTE:

- We recommend painting all areas exposed behind grille black prior to installing for best results.

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 - Factory Grille Removal

Open hood and remove the 13 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully using a plastic pry tool to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



Step 2

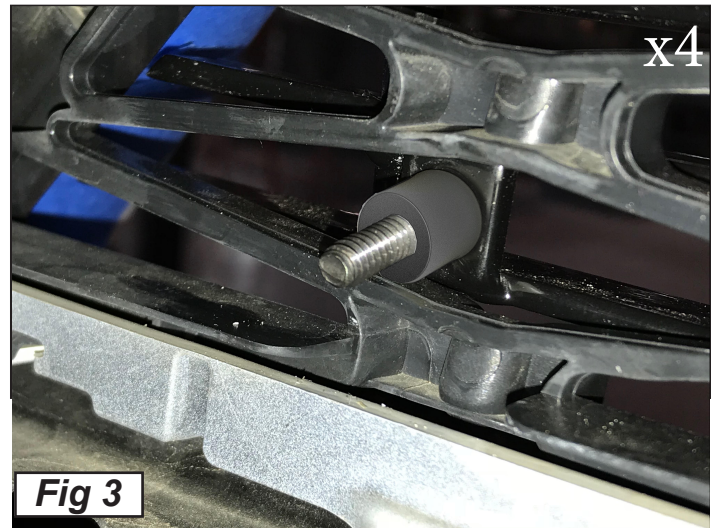
Protect bumper cover painted surfaces. Place the lower grille into the lower grille opening over the existing grille. Insert (1) screw into each of the (4) mounting tabs. (Fig 2)





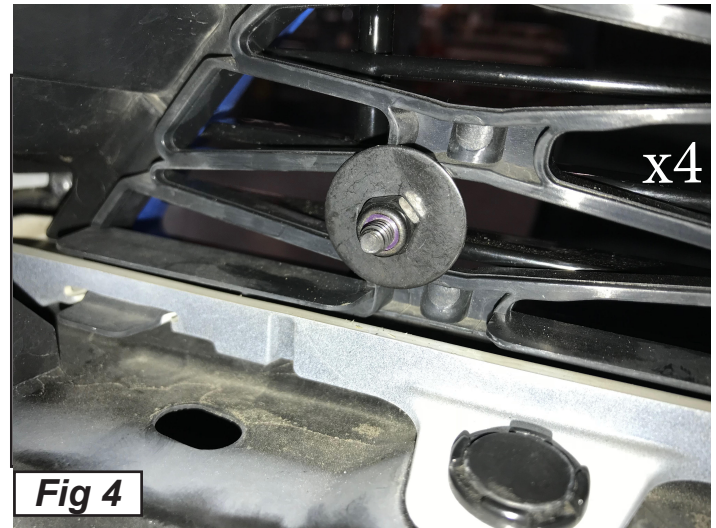
Step 3

From the back side of the lower grille, position (1) spacer over each of the (4) screws as shown (Fig 3).



Step 4

From behind the lower grille secure the screws using the fender washers and lock nuts. Torque each screw to 21 lb in (Fig 4).



Step 5

Place the right upper grille into the right upper grille opening over the existing grille. Insert (1) screw into each the (2) mounting tabs between the bars. (Fig 5a).

Repeat this procedure for the upper left grille (Fig 5b) Step #6 and #7.





Step 5 - Continued

Repeat this procedure for the upper left grille (Fig 5b) Step #6 and #7.

From the back side of the upper right grille position (1) spacer over each of the (2) screws as shown. (Fig 6)

Step 7

From behind each of the upper existing grilles secure the screws using the fender washers and lock nuts. Torque each screw to 21 lb in (Fig 7).

Step 8

Re-Install the factory plastic radiator shroud and secure with the factory plastic rivets. Your installation is now complete. (Fig 8)

