



#7319381- #7319381-BR
2012-2015 Toyota Tacoma

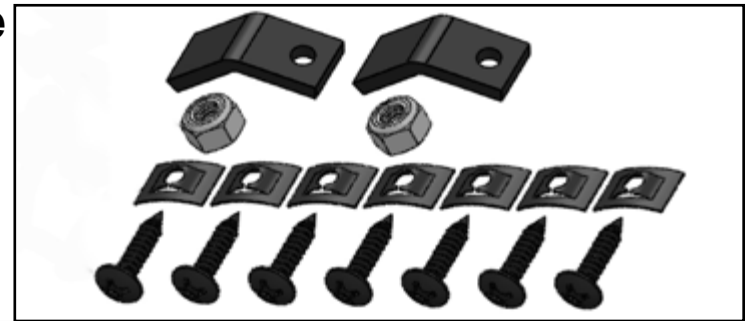
Laser Torch Series LED Grille

Tools Required

- Flat Head Screwdriver
- Phillips Head Screwdriver
- 10mm Socket
- Ratchet & Extensions
- 3/16" Drill Bit
- Power Drill
- Cutting Wheel or Saw
- Sander or File

Hardware Contents

- (7) #8 Flat Nuts
- (7) #8 Screws 3/4"
- (2) 6-32 Nylock Nuts
- (2) L Brackets



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct, our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900. NOTE: We recommend painting all areas exposed behind grille black prior to installing for best results.



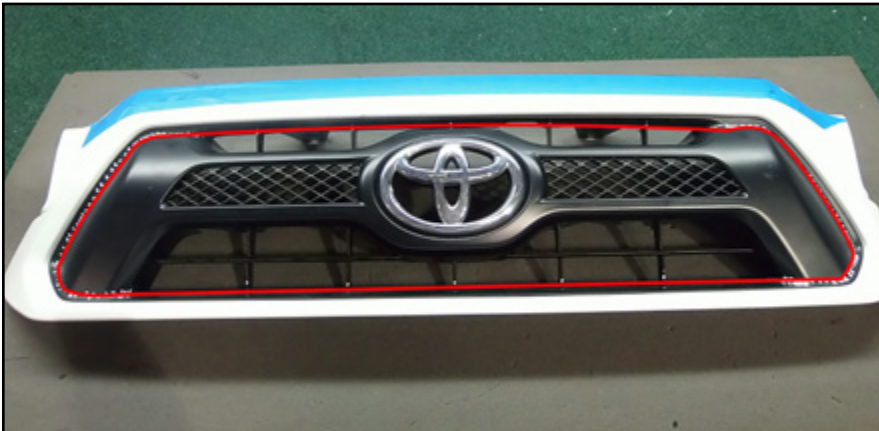
Step 1

Open hood and remove the two 10mm screws securing the grille. Remove the two plastic clips on both sides of the grille as well.



Step 2

Remove grille assembly by pulling back out. Set on a safe surface to cut.



Step 3

Prepare grille for cutting by drawing a trace line along the inner edge of the grille lip.



Step 4

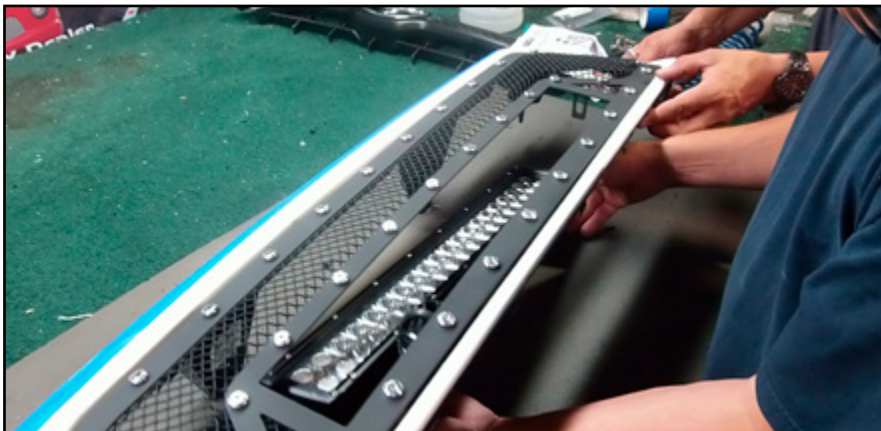
Trim inner grille with a cutting wheel and clean up the cut edge with a file or sander.



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Step 5
Remove the pre-installed LED light bar from the grille.



Step 6
Secure grille studs with the included brackets and locknut's.



Step 7
Drill 3/16" holes into the grille shell, use the hole on the new grille as a guide. Secure the new grille to the factory grille shell with the supplied screws and flat nuts.



Step 8
Re-install LED light bar into grille. Your installation is now complete. Reattach the grille assembly back to the vehicle in reverse order of removal. Make sure you reconnect and reattach all harnesses, clips and screws. Wire the LED Light Bar via our optional wiring harness kit (part# 639HAR1) or custom wiring harness.