

# 20936

## 2011 TOYOTA TACOMA



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### 2011 TOYOTA TACOMA Billet Grille

#### TOOLS REQUIRED:

Phillips Screwdriver  
Flat Head Screwdriver  
Socket & Ratchet Set  
Jigsaw/Grinder  
Vise Grips  
Drill & Bits

#### PARTS LIST

(5) #8X3/4" Screws  
(5) #8 Flat Nuts  
(1) Billet Grille

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

#### Step 1 Factory Grille Removal

Open the hood and remove the bolts and plastic pop clips along the top of the factory grille shell (Fig 1). Now reach behind the factory grille and unlatch the two latches on the lower back sides with your hands and remove the factory grille shell from the vehicle.

#### Step 2 Factory Grille Cutting

Place the grille shell on a workbench. Using a jigsaw cut the center out of the grille shell, make your cuts leaving a little material (Fig 2 & 3).



Fig 1



Fig 2



Fig 3

Use a grinding wheel or file to smooth down the areas where you cut out the center section (Fig 4 & 5).



Fig 4



Fig 5

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### Step 3 Billet Grille Installation

Place the billet grille face down on a workbench and place the factory grille shell face down on the billet grille as in (Fig 6). Take your vise grips and clamp the tabs on the backside of the billet grille to the factory grille shell frame making sure the billet grille and the factory grille shell are flush on the front side (Fig 7). Now drill a hole through the factory grille shell where the tabs are located as in (Fig 8).



Take the five screws from the hardware bag and insert them through the tabs on the billet grille and the holes in the factory grille shell, the screws will all insert with the heads of the screws toward the bottom of the factory grille shell (Fig 9). Install the five nutplates on the end of the screws and tighten (Fig 10). If you purchased the side vent grilles install them at this time. Reinstall the finished grille onto the vehicle. Installation complete.

