

**20937**  
**2011 TOYOTA**  
**TACOMA**



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### Billet Side Vents 2 Pc.

#### TOOLS REQUIRED:

Phillips Screwdriver  
Flat Head Screwdriver  
Socket & Ratchet Set  
Drill & Bits

#### PARTS LIST

(4) 6/32" Nylon Lock Nuts  
(4) 10/32" Flat Washers  
(2) Side Vent Grilles

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

#### Step 1 Factory Grille Removal

Open the hood and remove the bolts and plastic pop clips along the top of the factory grille shell (Fig 1). Now reach behind the factory grille and unlatch the two latches on the lower back sides with your hands and remove the factory grille shell from the vehicle.

#### Step 2 Side Vent Installation

Place the grille shell on a workbench. Take one side vent and insert it into the factory grille shell side vent opening and mark where the two threaded studs on the side vent grille contact the factory grille (Fig 2). Drill a small hole (approx 1/4") in the factory grille where you marked the two threaded studs contact (Fig 3). Insert the side vent grille into the factory grille side vent opening, the threaded studs will insert through the holes in the factory grille that you drilled. Install the washers and nylon lock nuts onto the threaded studs and tighten (Fig 4). Repeat this to the other side vent grille. Installation complete.



Fig 1

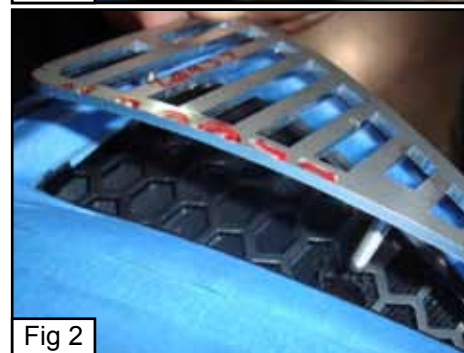


Fig 2



Fig 3



Fig 4

