

# **54896**

**05-10 TOYOTA  
TACOMA**



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## **UPPER CLASS SERIES SIDE VENTS – 2 PC**

### **Tools Required:**

Slotted Screwdriver  
Drill & 1/8" Drill Bit  
5/16 & 10mm Socket

### **Hardware / Parts List:**

2 Upper Class Vents (Right & Left)  
4 6-32 Nylon Lock Nuts  
4 #10 Flat Washers

## **Read and understand instructions before attempting installation**



### **Step 1**

Open the hood and remove the factory grille shell. Remove the four fasteners along the top of the grille; (2) 10mm bolts and (2) plastic fasteners. Unclip the remaining two fasteners in each lower corner.

### **Step 2**

Test fit the grilles over the right and left opening on the grille. Drill a pair of 1/8" holes aligned with the mounting studs on the back of each grille.

### **Step 3**

Secure the grilles using the nuts and washers provided. Re-install the grille assembly onto the vehicle.

***Thank you for purchasing your T-Rex billet grille. T-Rex Truck Products Inc. 10/24/06***

