

# 25964/B 2014 TOYOTA TUNDRA



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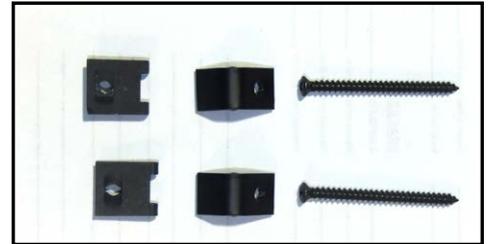
## 2014 TOYOTA TUNDRA Bumper Billet

### TOOLS REQUIRED:

Flat/Phillips Screw Drivers

### PARTS LIST:

- (2) 1/2" L Bracket
- (2) #8 U-Nut
- (2) 2" #8 Black Screws
- (1) Bumper Billet



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### Step 1

#### **Bumper Billet Installation**

Insert the bumper billet into the factory bumper opening (Fig 1). Take the two L-brackets and u-nuts from the parts bag and install the u-nuts onto the L-brackets with the holes in the u-nuts aligning with the holes in the L-brackets (Fig 2). From the front of the billet grille take the two screws from the parts bag and insert them through the billet bars and the small square tabs with a hole in the center that are welded to the back of the bumper billet (Fig 3). From underneath the vehicle take the two L-brackets with the u-nuts installed on them and place them onto the ends of the screws, the L-bracket will latch onto the lip of the factory bumper opening, tighten the two screws (Fig 4). Installation complete.

