

T-REX

GRILLES



BILLET SERIES GRILLE

MAIN GRILLE - #6211233, #6211236

2019 CHEVROLET SILVERADO 1500

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PARTS INCLUDED

- (1) Billet Main Grille - Part # 6211233, or (SILVER)
- (1) Billet Main Grille - Part # 6211236 (BRUSHED)

GRILLE DOES FIT: (SILVERADO 1500) TRAILBOSS, RST, LT

HARDWARE INCLUDED

- (12) - "C" Brackets
- (12) - #10-32 Flange Nuts

TOOLS REQUIRED

- Prying Tool
- Various Socket Set
- Various Wrenches
- Ratchet Tool
- Ratchet Extensions

INSTALLATION GUIDE

BEFORE YOU BEGIN

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment and assist with technical questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

- * APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.
- * IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR MODEL OR PART.

START HERE

Turn off engine, chalk tires with stop block, open the hood and disconnect the battery.

LED LIGHT BRACKET INSTALLATION



FIG 1

STEP 1

- 1) Prepare the vehicle by setting a protective layer of Blue Masking Tape (3M Painters Tape or similar) over the head lamps, grille cross bar, and along the lower bumper that is in close proximity to the grille.

STEP 2

- 2) The OEM Factory Grille will have to be removed.

Begin grille removal unscrewing the Hood release latch handle.

SEE FIGURE 2



FIG 2

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GRILLE REMOVAL - CONTINUED



FIG 3

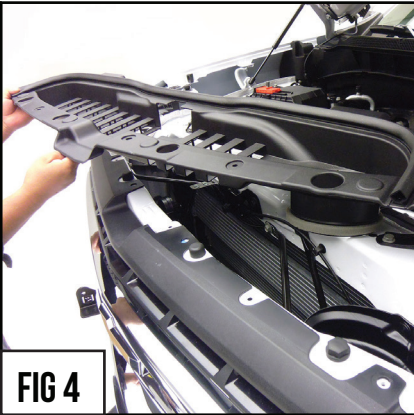


FIG 4



FIG 5



FIG 6

STEP 3

SEE FIGURES 3-6

3) Next, begin prying free all the Push Pin Retainer Clips and remove the radiator cover.

With the Radiator Panel Cover removed, Identify and remove the screws that secure the top trim / grille frame.

Pry the trim piece up and off the core support lip.

STEP 4

SEE FIGURES 7-9

4) Remove Vehicle's Grille Cross Bar by carefully prying on the end "finger piece". Note the protective layer of masking tape in Figures #8 & #9.

STEP 5

SEE FIGURES 8 & 9

5) Work the prying tool towards the center.

Figure #9b shows the plastic fastener on the inside of the cross bar.

STEP 6

6) Repeat on opposite side.

GRILLE CROSS BAR REMOVAL



FIG 7



FIG 8



FIG 9

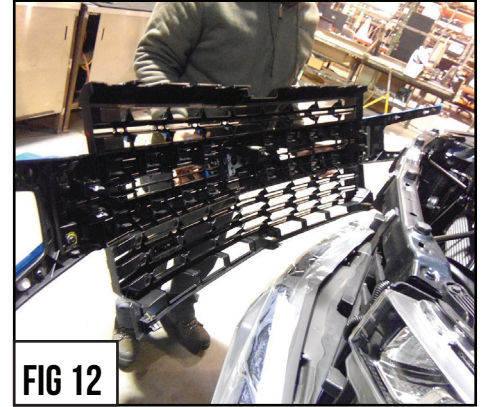
GRILLE REMOVAL - CONTINUED

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GRILLE REMOVAL - CONTINUED



STEP 7

SEE FIGURES 10-11

7) Before you can separate the Vehicle's Grille Assembly, you must pry off the retainer clips located behind grille near bottom corners.

Use a long prying tool with a large broad edge to depress and pop free from fastener.

STEP 8

8) With the OEM Grille free and removed from vehicle, place face down on a padded surface.

STEP 9

SEE FIGURES 13-14

9) Begin the T-REX Grille assembly. Layout the provided hardware.

Identify and put into place the T-REX Billet Grille pieces. Each bar is numbered and specific to the numbered location seen in Figure #14. The #1 Bar is the longest and will be installed in the top location. The #4 is the smallest and will be installed in the bottom location.

STEP 10 SEE FIGURES 15-16

10) With the T-REX Billet Bars properly positioned and aligned correctly, secure them in place with the provided hardware.

Use the "C" Brackets and slip over the pre-located mounting provision.

Use the Flange Nuts to lock the "C" Bracket in place and tighten down.

GRILLE ASSEMBLY



FIG 13

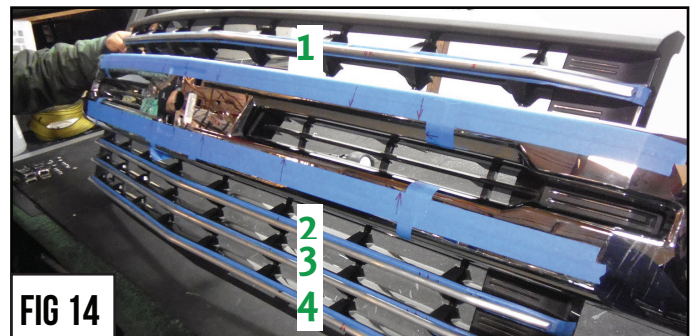


FIG 14

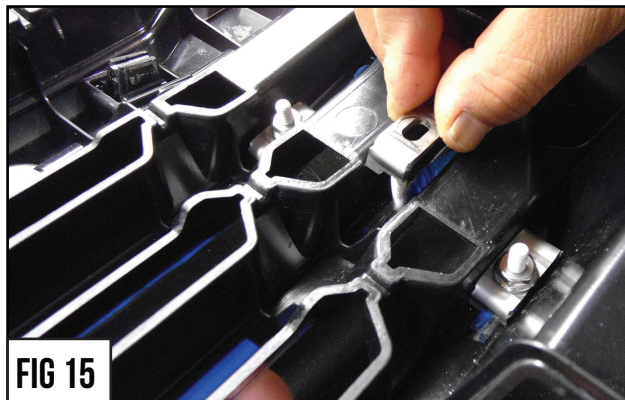


FIG 15



FIG 16

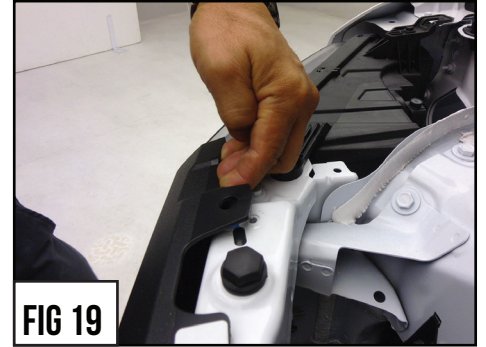
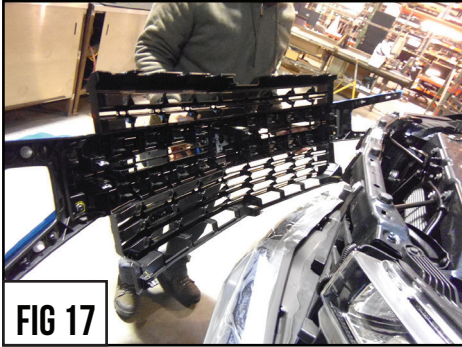
GRILLE ASSEMBLY - COMPLETE

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GRILLE INSTALL - START



STEP 11

11) Carefully inspect your work regarding the T-REX Grille installed on the Vehicle's OEM Grille.

STEP 12

SEE FIGURES 17-19

12) Take the assembled grille component and put into place to install onto vehicle. Re-install in the reverse order from which it was removed. Start at the bottom and work your way up. Re-install the radiator cover & Hood Latch Handle too.

STEP 13

INSPECT YOUR WORK

13) Carefully inspect your work and make certain all vehicle panels have been installed and align correctly as factory fitment.

GRILLE INSTALL - COMPLETE



GRILLE INSTALL - COMPLETE



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PRODUCT WARRANTY

PRODUCT WARRANTY

T-REX Truck Products warrants its grille products to be free from defects in material and workmanship for the lifetime of the grille. T-REX warrants the finish of its grille products for a 3 year period beginning at the time of sale to the end user. These warranties are limited warranties and do not cover abuse, modification or improper installation nor do they cover finish failure caused by caustic cleaning agents, road salts or other chemicals. T-REX reserves the right to repair or replace a defective product at its sole discretion. Any T-REX product must be returned to T-REX for warranty consideration and must be returned at the customer's expense. In the event that the product is deemed to be defective, the repaired or replaced item will be returned via a surface shipping method to the customer at T-REX expense. No provision is made for any labor, rental car or other costs incurred by the failure of its products.

LED LIGHTING EQUIPMENT INSTALLATION / DISCLAIMER

WARNING

PLEASE CONSULT YOUR LOCAL AUTOMOTIVE ELECTRICAL PROFESSIONAL FOR INSTALLATION SERVICES AND ADVICE. ZROADZ IS ONLY EQUIPPED TO PROVIDE BASIC TECHNICAL ASSISTANCE DUE TO THE DIVERSITY OF VEHICLES, VEHICLE OPTIONS & MODIFICATIONS AND LIGHTING CONFIGURATION OPTIONS AVAILABLE.

ZROADZ cannot be held liable due to improper component installation and / or faulty wiring.

GENERAL GUIDELINES

LED Lights & LED Light Bars operate at relatively high currents and should only be installed by qualified personnel with experience in Switched / relayed high draw DC Circuits.

- Light Bars are designed for use only with standard 12v DC power systems
- Light Bars are for OFF-ROAD USE ONLY. Check your local laws & regulations regarding vehicle mounted lights.
- Some Light Bars are equipped with waterproof connectors while others are simply pig-tailed
- Red Wires = POSITIVE | Black Wires = NEGATIVE
- ALWAYS install your lights on a fused circuit. Basic fusing guidelines: maximum 5A for every 10" of LED Light Bar.

GENERAL USE, INSTALL AND ADJUSTMENT TIPS

NOTE 1: ZROADZ LED Light Bars themselves are for OFF-ROAD USE ONLY.

NOTE 2: Light Bars depending on the configuration of your vehicle and its options and/or modifications may need to be adjusted for appropriate beam projection. To adjust the angle of your light bars simply loosen the mounting hardware on either side of each Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over-tighten the mounting hardware or scratch the protective powder-coat finish). It is best to adjust the angle with the vehicle on level ground with the lights facing a wall, garage door or other solid barrier at a distance of approximately 25-30 feet.

NOTE 3: Please consult a qualified automotive electrical professional for light bar wiring installation.

NOTE 4: An optional universal wiring harness (part# Z390020S-A) is also available that includes high-heat & oil/fuel resistant wires, waterproof connector, 12v relay, 12v rocker switch, in-line fuse holder. Our universal wiring harness significantly expedites the installation process but is not a vehicles specific "Plug & Play" product and does not eliminate the need for a professional installation.

Please contact your local ZROADZ dealer for more information or visit www.zroadz.com.

PRODUCT CARE INFORMATION

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Wash regularly as you would when caring for your vehicles. Never use dish soap. Never leave wet water spots as that may leave a blemish.

SEMI-MATTE BLACK FINISH

Paint warranty applies to defects in material and / or workmanship, it does not cover the matte finish surface appearance. To enjoy the matte appearance for many years to come, please follow these owner care and maintenance tips. Get a no-shine matte car wash soap that uses no fillers, no silicone, and won't strip your matte paint of its layer of protection. Do not use wax, detail spray, armorall®, or any products made for normal paint. Use only products specifically developed for matte finish paint. Do not use products that are even mildly abrasive, such as polishes, glazes, or rubbing compounds. Do not use mechanical cleaners or polishers. Do not use terry cloth, cloth, or paper towels. Do not rub the finish vigorously, this will burnish the paint finish, causing a permanent shiny spot. Shiny spots cannot be removed.

Do not use commercial car wash facilities or their shine enhancement products. Most car wash brushes, large mechanized "towels", and shine enhancement products can damage matte paint.

Remove foreign substances such as insect remains, tar, and road debris using a soft applicator and a mild solvent; saturate and soak area before cleaning - rub lightly.

Hand-wash with a soft wash mitt and mild cleaning product safe for matte paint. Use microfiber cleaning cloths with alcohol-based window cleaner for basic surface clean-up.

BRUSHED ALUMINUM FINISH

Products with Brushed Aluminum Finish may be cleaned / washed regularly as you would when caring for your vehicles factory finish using soap and water. If any corrosion occurs, which it may overtime from collecting road debris, use soap and water with a Scotch-Brite™ Heavy Duty Hand Pad 7440 or similar light grit abrasive and the brushed finish will be restored. Never leave wet water spots as that may leave a blemish.