

20078

99-02 CHEVY
SILVERADO

FULL FACE
BILLET GRILLE



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NOTE: Billet Grille Replaces Entire Grille Shell

Tools Required:

7/16" Socket & Ratchet
7/16" Wrench
Drill & 1/4" Drill Bit

Hardware / Parts Included:

1 Billet Grille (27 bars)
4 1/4-20 x 3/4 Bolts
8 1/4 Flat Washers
4 1/4 Lock Washers
4 1/4-20 Nuts

Read and understand instructions before attempting installation

Step 1.

Remove the black cover over the radiator. Now remove the grille shell from the vehicle. Remove the plastic inserts where the factory grille mounting clips fasten. Test fit the billet grille onto the truck. Push both ends of the billet in between the headlights and the lower turn signals; set the complete grille in the truck until the face is flush with the headlights and turn signals. The billet is designed to sit almost flush to the headlights/signal lights (the ends of the billet are not designed to match the fender/body line exactly).

Step 2.

The outer mounting brackets align just inside the factory mounting locations in the core support. Align the grille and drill a 1/4" hole into the core support. It may be necessary to slightly bend these brackets by hand to ensure a perfect fit.

Step 3.

Secure the billet to the core support using the hardware provided. Adjust the billet and tighten the hardware. Make sure the hardware is tight and replace the radiator cover. The inner two brackets on the grille will now mount to the radiator cover. Installation is now complete.

Thank you for purchasing a T-Rex Billet Grille. 12/1/05