

20220

(16220P)

91-93 CHEVY

S-10 & Blazer

BILLET INSERT

PHANTOM



20220

(16220P)

91-93 CHEVY

S-10 & Blazer

BILLET INSERT

PHANTOM

91-93 Chevy S-10 Truck Billet Insert

13 Bar Phantom (No Head Lamp recess Needed)

Tools Required:

Die Grinder w/ Cut-off Wheel or Dremel
Drill w/ 1/8" Drill Bit
File or Sandpaper
Rivet Gun

Hardware / Parts Included:

1 - Billet Insert (13 bars)
6 - 1/8" Rivets

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the factory grille shell.

Step 2.

Cut the center out of the grille shell; Place the billet from behind the factory shell to help determine how much material will need to be cut. Do not cut any of the factory mounts needed to install the grille shell back on the vehicle. File any rough edges smooth.

Step 3.

Center the billet in the grille and hold firmly in place. Drill a 1/8" hole at each insert bracket. Rivet the insert to the grille.

Step 4.

Re-install the grille assembly back on the vehicle. Installation is now complete.

Thank you for purchasing a T-Rex Billet Grille.