

# **T-REX**

## **Billet Grilles**

20738

**05-08 INFINITI  
M SERIES**

20738

**05-08 INFINITI  
M SERIES**

### **BILLET INSERT**

#### **Tools Required:**

Phillip Screwdriver  
Slotted Screwdriver  
Razor Blade Knife

#### **Hardware / Parts List:**

1 Billet Insert (16 Bars)  
2 Factory Fasteners  
2 6-32 X 1.5 Machine Screws  
2 #8 U-Nuts

### **Read and understand instructions before attempting installation**

#### **Step 1**

Remove the factory grille shell; use a small screwdriver to pull the center from four fasteners along the top. The fasteners will be re-used; do not discard. Lightly pull the top of the grille assembly forward. Use a screwdriver to depress two clips (one in each corner; top). Depress two molded clips along the bottom. Use a slotted screwdriver to pry two remaining detents (one in each corner; bottom). The grille can now be removed. If installing a bumper billet, install the bumper billet and then go to **Step 2** below.



#### **Step 2**

Center the billet insert into the opening. The lower mounting tabs align with the factory mounting holes. It is necessary to trim the plastic behind the hole as shown in the picture. Slide the U-nuts over the plastic lip as shown here.



#### **Step 3**

The upper mounting tabs align to the factory mounting holes. It may be necessary to slightly bend the brackets so they align properly. Use the factory fasteners to secure the billet on top.

Secure the bottom with the machine screws provided. Do not over-tighten the hardware. Carefully check the hood clearance to the billet grille. Re-move the billet and adjust the brackets if needed. ***Thank you for purchasing your T-Rex billet grille. T-Rex Truck Products Inc. 5/2/07***

