

# T-REX TRUCK PRODUCTS INC.

## 20740

(16740P)

02-04 NISSAN

**ALTIMA**

**BILLET INSERT**

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### Tools Required:

Phillip Screw Driver  
Drill  
1/8" Drill Bit  
Razor Blade or Xacto knife

### Hardware / Parts Included:

1 - Main Billet Insert (14 Bars)  
4 - #8 x 3/4 Phillip Screws  
4 - #8 Flat Nuts

### Read and understand instructions before attempting installation

#### Step 1

Remove the four plastic inserts on top of the grille. Now unfasten the four clips along the bottom and remove the grille.

#### Step 2

Remove the 10 screws holding the chrome ring to the black plastic grille and separate the two. Install the chrome ring to the brackets on the billet insert using 6 of the factory screws.

#### Step 3

Center the billet in the opening of the vehicle. Mark the location of the lower brackets to the opening. Use a razor blade or Xacto knife to trim the small plastic lip at each mounting bracket. This will allow the lower brackets to sit flush to the bumper opening. Now drill a 1/8" hole through the plastic bumper at each bracket (**make sure the billet is centered into the opening**).

#### Step 4

Secure the lower brackets using the hardware provided. Align the upper mounting brackets to the factory mounting holes and install the remaining hardware. *Thank you for purchasing a T-Rex Billet Grille.*