

# **T-REX**

## **Billet Grilles**

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#### BUMPER BILLET

#### Tools Required:

Phillip Screw Driver

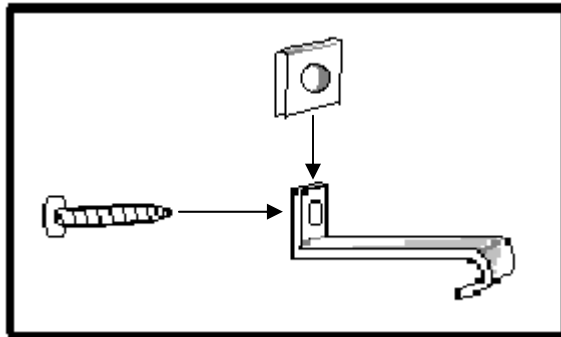
#### Hardware / Parts Included:

- 1 Billet Insert (9 Bars)
- 4 6-32 x 1.5 Machine Screws
- 4 #8 U-Nuts
- 4 1.5 Inch 'J' Hook

#### Read and understand instructions before attempting installation

#### Step 1

Center the billet over the opening with the longest bar on top. Note the tabs welded to the rear of the insert. Remove the insert. Slide the U-nuts over the end of the 'J' hooks. From the front, insert a screw into each tab on the billet insert. Start to thread both screws into the 'J' hooks (the top two only) as show below.



#### Step 2

Now place the billet insert over the opening. Wrap the ends of the 'J' hooks around the factory cross bars. Carefully wrap each 'J' hook under the bottom factory cross bar and thread onto each screw; tighten the hardware. Make sure the insert is centered. Loosen the hardware and adjust if needed. *Thank you for purchasing a T-Rex Billet Grille. 12/19/06*