

25762
07-09 NISSAN
ALTIMA



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BUMPER INSERT

Tools Required:

Phillips & Slotted Screwdrivers
5/16" Wrench

Part List:

1	Bumper Insert	4	#6 Flat Washers
4	6-32 x 1.5 Machine Screws	2	1/2 x 1/2 L Bracket
4	6-32 Nylon Lock Nuts	2	1.5 J Hooks

Read and understand instructions before attempting installation

Step 1

Remove the factory grille shell; use a small screwdriver to pull the center from six fasteners along the top of the grille and bumper cover. Next, lightly pull the top of the grille assembly forward; use a slotted screwdriver to depress the clips on each end of the grille. Use your fingers to depress the molded clips along the bottom of the grille; remove the grille.

Step 2

Center the billet over the opening. Remove the insert. Note the tabs welded to the rear of the insert. From the front, insert a screw into each tab on the billet insert. Install the L brackets on the top; then thread a nut and washer on each screw. Install the J hooks on the bottom. Now place the billet insert over the opening. Wrap the brackets around the factory cross bars; tighten the hardware. Make sure the insert is centered; loosen the hardware and adjust if needed.

Step 3

Re-install the grille onto the vehicle. *Thank you for purchasing a T-Rex Billet Grille. 12/19/06*

