

# 21583

(14580PNL)

**99-02 FORD  
F-150 / Expedition  
BILLET OVERLAY  
( NO LOGO )**



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## **99-03 F-150 / 99-02 Expedition with Honeycomb Style Grille**

\*\* 21583 (14580PNL) does not have cutout for factory Ford logo.

### **Tools Required:**

Phillips screwdriver  
5/16" Wrench or Pliers

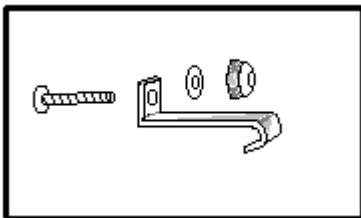
### **Parts List:**

1 - Billet Grille (18 Bars)  
4 - 6-32 x 1.5 Machine Screws  
4 - 6-32 Nylock Nuts  
4 - #6 Flat Washers  
4 - 1" 'J' Hook Brackets (1000J)

## **Read and understand instructions before attempting installation**

### **Step 1.**

Open the hood and remove the black plastic top cover. **\*\*On part number 14580PNL, remove the factory Ford logo from the grille shell.**



### **Step 2.**

Note the four tabs welded to the rear of the billet grille. Place a machine screw in the two top tabs. Center the billet insert over the front of the factory grille. From behind the grille shell; place a 'J' bracket and flat washer on each screw. Now thread a Nylock nut on each. Repeat this process on the lower tabs with the remaining hardware. Be sure the billet is centered and tighten all the fasteners

### **Step 3.**

Re-install the black plastic cover back on the vehicle and close the hood. Installation complete.  
*Thank you for purchasing a T-Rex Billet Grille.*