

Tools Required: 5/16" Nut Driver or Just Pliers Phillip Screw Driver Parts list:

1 - Upper Billet Insert (8 bars)

- 1 Lower Billet Insert (11 bars)
- 8 6-32 x 1.5" Machine Screws
- 8 6-32 Nylock Nuts
- 8 #6 Flat Washers
- 8 2" Flat Flange Brackets

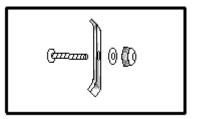
# Read and understand instructions before attempting installation

## **Step 1.**

Identify the upper and lower inserts. Test fit each billet in the openings in the grille shell. Open the hood and remove the black plastic radiator top cover.

### Step2.

Set the lower billet in the bottom opening of the grille shell. Insert four screws in the brackets welded to the back of the billet. Now place a flange bracket and flat washer from the rear of the grille; then thread a Nylock nut on each screw. Snug each nut down so the billet insert is held firmly in place.



# <u>Step 3.</u>

Repeat the instructions from Step2 on the upper insert.

# <u>Step 4.</u>

Make sure the inserts are straight and all fasteners are tight. Re-install the top cover on the vehicle. Installation is now complete. *Thank you for purchasing a T-Rex billet grille*.

12/31/03 T-Rex Truck Products Inc.