

20655

**02-05 FORD
EXPLORER
BILLET INSERT**



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Tools Required:

Phillip Screw Driver
Drill
1/8" Drill Bit
Die Grinder w/Cut-Off Wheel
Files or Sandpaper

Parts List:

1 Air Dam Insert (19 Bars)
3 #8 x 3/4 Self Drill Screws
4 1/8" Rivets

Read and understand instructions before attempting installation

Step 1

Remove the grille shell from the vehicle. Cut the inner grille work from the center of the grille. Make your cuts at the surrounding plastic lip, where the honeycomb contacts the grille. This will leave a plastic lip about 1" wide just behind the chrome parting line (noted by the arrows below). The shaded area represents the plastic lip. This parting line is sometimes gray plastic on base model vehicles. File or sand the plastic lip smooth.



Step 2

Install the grille shell onto the vehicle. Center the billet insert into the opening with the three brackets against the top panel as it will be mounted. Carefully mark the position of the insert. Remove them from the vehicle. Place the shell on a bench, mark where each dowel contacts the plastic lip along the bottom. Drill a 1/8" hole at each mark. At this time a light coat of matt black paint can be applied to the plastic lip to hide the cuts. Fasten the billet insert to the shell using the rivets provided.

Step 3

Re-install the assembly back onto the vehicle. The three brackets on top should rest against the top panel again. Fasten the grille shell in place. Drill a hole at each bracket into the upper panel. Use the three screws to fasten the top of the billet insert. ***Thank you for purchasing a T-Rex billet grille.***

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