

25377

(16377P)

98-01 GMC

Envoy 4 Door

AIR DAM BILLET



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Tools Required:

Phillip Screw Driver
Drill
1/8" Drill Bit

Parts List:

1 - Air Dam Insert (9 Bars)
2 - 6-32 x 1 Machine Screws
2 - 6-32 Nylock Nuts
2 - #6 Flat Washers
2 - #8 x 3/4 Phillip Screws
2 - #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Center the billet in the air dam opening.

Step2

Mark or scribe where the two lower holes in the insert mounts are on the bumper. Drill a 1/8" hole at each mark.

Step3

The top two brackets align with factory holes; Fasten them with the 1" machine screws, Nylock nuts and flat washers. Use the #8 screws and flat nuts for the lower brackets.

Step4

Make sure all the screws are tight. Installation complete. *Thank you for purchasing a T-Rex billet grille.*